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Gary Sawyer, P.E., has more than 35 years of experience in the chemical industry, most of which have been supporting business and R&D decision analysis using process design, economic evaluations, and competitive technology assessments. He was previously employed by Lyondell Chemical (formerly ARCO Chemical), and by Union Carbide prior to that.

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Various stages of the chemical process design are addressed step by step such as input-output structure, material and energy balance calculations, design of separation processes and heat integration of the process (or heat exchanger network in the process).

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